

Energy Efficiency Workshops For Commercial Customers



Takeaways...

- Energy is a business issue
- Energy improvements are an investment
- Save energy because you can
- Enjoy the next hour- this really isn't work!



Experience. Delivery. Results.



Necessary Definitions

Conservation – Waste as little as possible

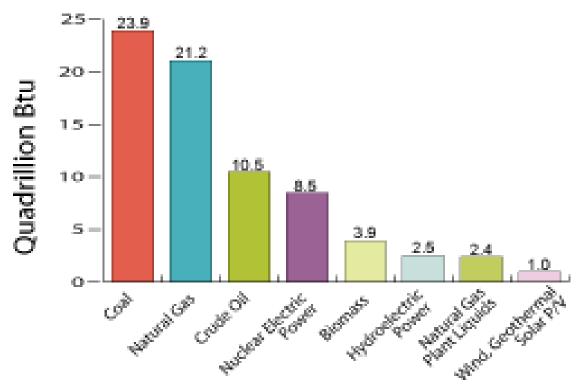
Efficiency – Power output / Power input

Sustainable -- The responsible planning and management of resources.



U.S. Energy Portfolio

U.S. Primary Energy Production by Major Source (2008)



Source: Energy Information Administration, Annual Energy Review 2008, Table 1.2. (June 2009)

Energy Discussion ELECTRIC

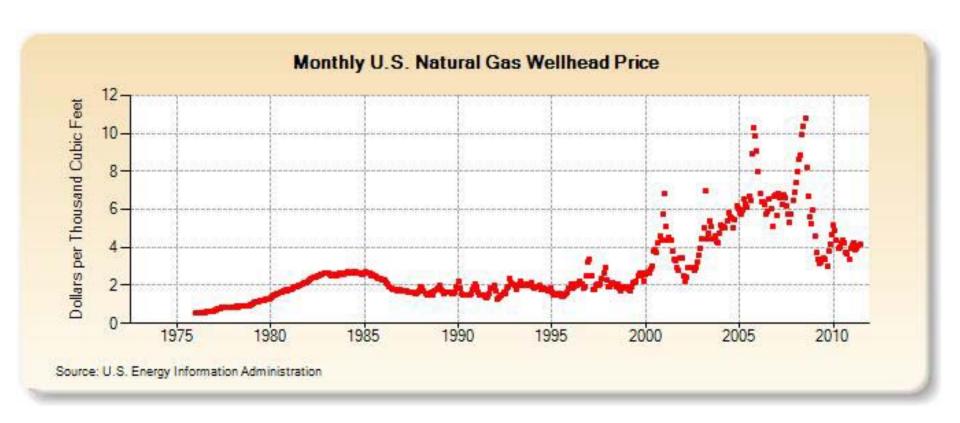


Global demand forecasted to grow 55% over the next twenty five years...



Energy Discussion

Natural Gas



It's a wild ride!



Energy Management

Quiz

- True or False, Energy is the single largest operating expense for the majority of commercial businesses?
 - True not counting wages.
- Department of Energy studies show that what percentage of commercial energy can be saved if properly managed? 5%, 15%, 25%, 50%
 - 15%
- What is the most energy efficient light bulb?
 - The one you don't turn on!



Goals Of Energy Management

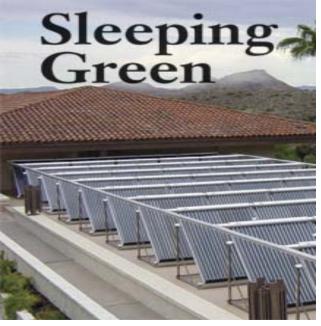
- 1. Believe energy costs are controllable
- 2. Provide knowledge of opportunities
- 3. Provide courage to make change
- 4. Instill motivation to "make it happen"



Did You Know

- Lodging is 2nd largest U.S employer
- And the 4th largest energy consumer
- 87% of travelers prefer to stay Green
- Green travelers will pay more to stay 8.5%
- Save energy go green!





Green Lodging: Typical reference to those hospitality areas that promote energy efficiency and waste reduction

Voluntary Programs: Green Seal, International Eco-tourism Assoc., Energy Star Lodging, Stay Green etc





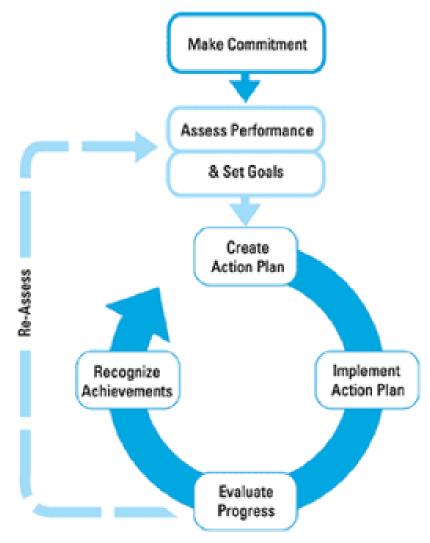


State promoters: Florida, Vermont, Michigan, , California, Arizona



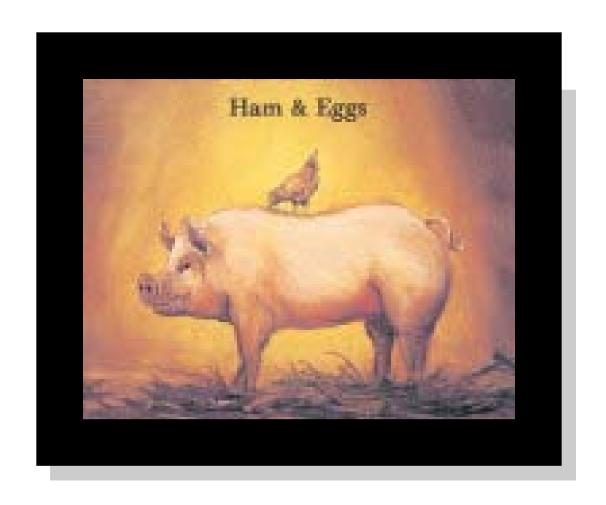
rs. Frankling Freeze

Energy Management Model





Step 1: Make a Commitment





Step 2: Assess Performance

- Assessing performance is simply stated as "benchmarking your energy consumption"
- Many ways to accomplish
 - Simple spreadsheet
 - Energy Star Portfolio Manager



KEYS ENERGY SERVICES

Powering Paradise Since 1943

Account Number

Name Service Address

	Read Dates		Billing	Meter Readings						
Meter Number	Present	Previous	Days	Code	Present	Previous	Multiplier	Usage	Units	Power Factor
ELECTRIC: E000069890	09-12-11	08-11-11	32	MR	023363	022675	240	165120	kWh	0.8700
ELECTRIC: E000069890	09-12-11	08-11-11	32	MR	000140	2	240	336.00	kW	
ELECTRIC: PF00069890	09-12-11	08-11-11	32	MR	008700		10	87.00	kVa	

All payments are due upon receipt. Payments received after 2:00 p.m. will be processed the next business day. A 5% penalty will be assessed on current amounts not paid by the "Past Due On" date. Anypurpaid previous leance on your bill may cause immediate disconnection of service. PAYMENT

09/09/2011

Billing Summary	/
Previous Balance as of : 08-17-11 Payments & Adjustments:	\$20,469.66 -20,469.66
Balance Forward as of : 09-19-11	0.00
Current Charges as of : 09-19-11	21,785.96
Total Amount Due	\$21,785.96

CONSUMPTION HISTORY										
Read Date	Days	Electric Use (kWh)	Avg. (kWh) Usage per Day							
09-12-11 08-11-11 07-12-11 06-13-11 05-12-11 04-12-11 03-11-11 02-09-11 01-10-11 12-10-10 11-11-10 10-13-10 09-13-10	30 30 30 30 30 30 30 30 30 30 30 30 30 3	165120 154080 148320 151680 139440 140400 128880 121200 122880 134160 146640 161520 183360	5160.00 5136.00 5114.48 4740.00 4648.00 4387.50 4296.00 4040.00 3963.87 4626.21 5056.55 5384.00 5730.00							

CUSTOMER CHARGE
ENERGY CHARGE
BILLING DEMAND
POWER ADJUSTMENT
GROSS RECEIPTS TAX
LOCAL OPTION TAX
STATE ENERGY TAX
SALES TAX

BALANCE FORWARD

4	CURRE	NT CHAR	GES
	TOTAL	AMOUNT	DU

	RATE	USAGE	CHARGES
•	0.110600 6.900000 -0.004950	165120 336.00 165120	20.82 18.262.27 2.318.40 -817.34 506.47 75.00
	The same of the sa		202.91 1,217.44

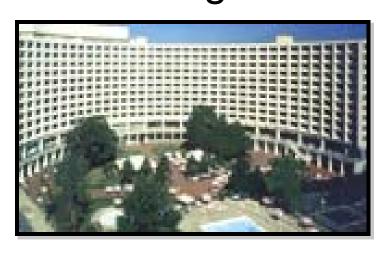
21,785.96 \$21,785.96

POWERING PARADISE



Energy Ranking For Buildings

- Energy Star Portfolio Manager
 - www.energystar.gov
- National program for ranking commercial buildings 1-100









Energy Star Ranks the Following Building Types

- Government
- Higher Education
- ⊭ K-12
- Health Care
- Hospitality
- Waste Water Treatment Plants

- Real Estate
- Retail
- Small Business
- Congregations
- Warehouses
- Industrial



What Does the Ranking Tell Us

Establish an energy performance baseline for all facilities in the company's portfolio, then set performance goals and create an action plan. The guide below can help determine the

appropriate next steps. Regular energy performance assessments, as part of a strategic energy management plan,

enables the company to monitor the improvement of its facilities.

Facilities in this range offer the greatest

opportunity for financial and environmental

improvement. Investing in new equipment

and enhancing operational practices may

have the greatest impact on your bottom

INVEST

line.



ADJUST

Facilities in this range may reap significant savings from concentration on simple, low-cost measures, such as improved operations and maintenance practices. Equipment upgrades could yield additional savings.

MAINTAIN

These top performing facilities offer examples of best practices as well as opportunities to gain recognition.

Continue to improve and maintain superior performance by focusing on operations and maintenance.

50

75

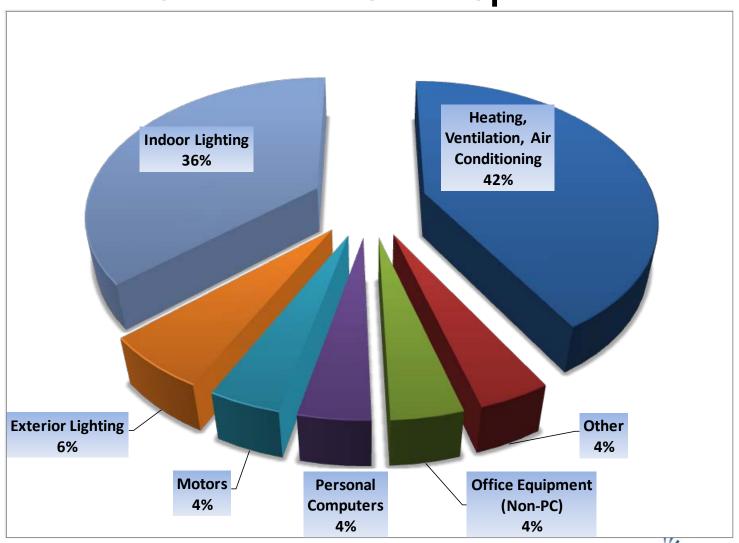
Energy Performance Rating

Experience. Delivery. Results.



100

Typical Energy Consumption for Commercial Office Space





Step 3: Set An Energy Saving Goal

Perspective on why goal setting is important:

- 1. Principle of Deadline: Set short term goals
- 2. Pick things that are measureable and important to your business.
- 3. Routinely evaluate goals



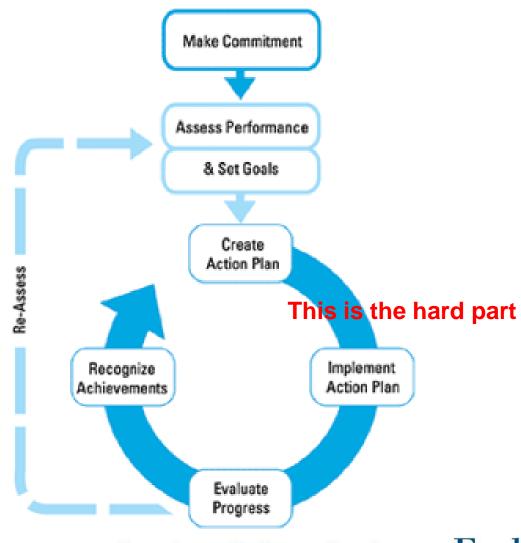
Step #4 Creating An Action Plan

Keys to success:

- Involve employees, utility & vendors
- Ask for ideas
- Consider everything
- Manage the opportunities list



Step #5: Implement Action Plan





The Energy Box Principle

Goal: Squeeze the box properly.

- 1. Fix what is broken, clean what is dirty
- 2. Tune up and maintain existing equipment
- 3. Optimize operation, tune equipment & controls
- 4. Install new energy efficient technologies
- 5. Consider renewable options



Step # 7: Recognize Achievement

- Communicate your success
- Document the impact
- Invest savings towards next project





How to Achieve Energy Savings

- Savings are number related so being sharp in math is vital to success
- C:\Users\dlaube\Desktop\Energy Saving calculations, old school style.wmv



Behavior Based Savings

Simple no cost, low risk

- Thermostat settings
- Lighting reminders
- Sleep modes for equipment
- Use of shades/blinds
- Cleaning habits/ space scheduling
- Outdoor lighting needs vs wants



Operations and Maintenance Savings

- 1. Fix what is broke
- 2. Clean what is dirty
- 3. Plan for replacement
- 4. Don't cut corners









Experience. Delivery. Results.

Equipment Savings:

- Highest cost with highest risk
- Everything from motors to light bulbs
- Let your vendors know you are interested in energy efficiency
- Energy efficient equipment comes at a higher cost, consider it an investment



Idea Generation

- Ask for feedback
- Grab a clip board and go for a walk
- Invite a colleague over
- Make it a rewards challenge
- Don't forget to manage the list of opportunities



ENERGY MANAGEMENT PLAN TEMPLATE

Best Practices List	Project Manager	Project Recommended	Project Completed	In House (1) - Bid (B)	Estimated Annual Savings	Estimated Measure Total Cost	Estimated Years Simple Payback	Estimated Measure Life	Operational Budget	5 Year Plan	Utility Incentive	Estimated Incentive Amount
1												
2												
3												
4												
5												
6												
7												
8												
9												
10												
11												
12												
13												
14										- 1/2		



Equipment & TechnologiesDiscussion

- Electronics and Appliances
- Motors & Variable Frequency Drives
- Heating, Cooling, & Ventilating Equipment
- Lighting & Controls
- Refrigeration



Energy Efficient Electronicsand Appliances







\$110/yr



25% or \$150/yr



30% savings

Experience. Delivery. Results.

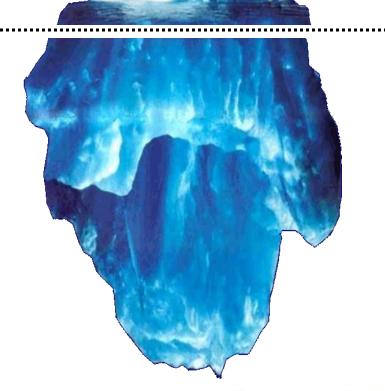


20% or \$150/yr



MOTORS:

Motor decisions are typically made on price and availability



TRUE COST INCLUDES

Operational expense
Maintenance expense
Reliability issues
Life cycle cost
Proper sizing



Power of Motors



25HP



EPACT 91.7% \$800 Purchase \$4,100 energy cost Premium 93.6% \$875 Purchase \$4,015 energy cost

Pay \$75 more to get save \$85 in first year



Variable Frequency Drives

- Savings aren't magic they're physics
- Easy to spot
 - Look for throttled valves or partially closed dampers
 - Changes in power are proportional to speed cubed!
 - 40 hp motor will now consumes 5 hp of electricity
- Many opportunities in the commercial and industrial sector
- Priced right and easy to program with little maintenance





Air Conditioning Performance Ratings



- EER: Energy Efficiency Ratio
- SEER: Seasonal Energy Efficiency Ratio useful energy output energy input
- kW/Ton: Used primarily for chillers
- COP: Coefficient of Performance: Based on rate of heat removal or rate of useful heat delivered
- ARI Directory and Energy Star good resources



Cooling Equipment Efficiency Options

- Equipment cost is a fraction of operational costs
- Routine maintenance
- Temperature set points
- Chilled water reset
- Energy Star rated equipment
- Bearing-less chiller technology

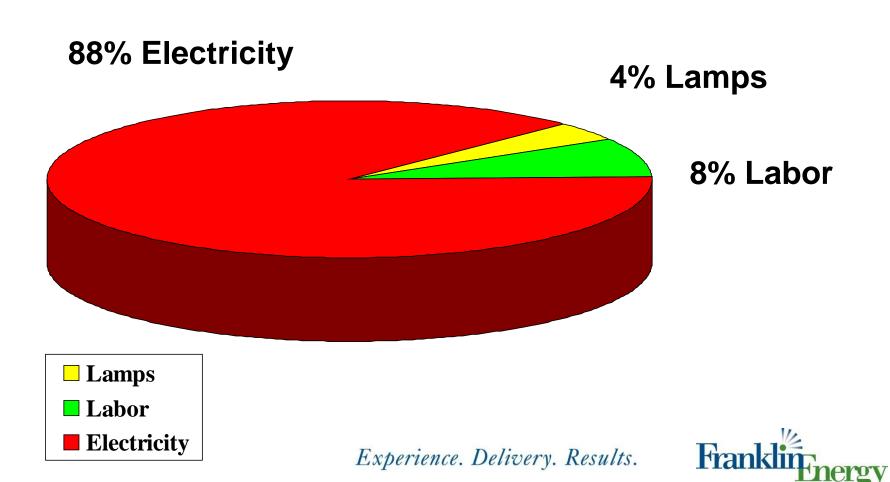


Lighting

- Technology rapidly expanding
- Very visible opportunity
- Big Business Impact
 - Energy savings
 - Maintenance
 - Appearance
 - Productivity



Cost of Lighting a Space



Impacts From Lighting

I N D O O R





OUTDOOR





Color Correlated Temperature Visual







Color Rendering: Appearance of colored objects when viewed under a light source



CRI = 90



CRI = 70



CRI = 50



Recommended Light Levels

Auditorium (assembly)	10
Classrooms/Lecture Rooms	
 Regular desk work, study halls 	30
 Marker boards 	5
Corridors, Lobbies and Stairways	10
Food Service Facilities	50
Gymnasiums/Athletic Centers	
 General 	30
 Competition and events 	100



Lighting Technology Specifics

- Compact Fluorescents
- Screw in vs pin based
- Linear Fluorescents T5/T8
- Low Watt T8
- High Performance T8
- High Bay Linear Fluorescent
- Pulse Start Metal Halide
- **№ LED**











Lighting Examples

Upgrade rooms and halls

- Incandescent to CFL
- Project cost \$1000
- Annual savings \$12,646



Parking structure upgrade

- HPS to Induction
- Project cost \$62,570
- Annual savings \$16,950





Compressed Air

- Industry's 4th utility
- This air isn't free...
- A hidden cost of doing business
- Inefficient to produce
- Reliability is critical
- Often used as wrong applications





Refrigeration (10% of total US electric load)

Options:

- Equipment controls
- Heat recovery options
- Vending machine controls
- Anti-sweat heater controls
- Interior display case lighting



Data Centers



- "Typical" data center:
 - Frequently largest load in commercial
 - Energy density as high as <u>300</u> W/sq. ft.
 - Runs 24 x 7 x 365 and needs cooling
- Typical PC/monitor uses 600-1000 kWh annually



Conclusion

Summary

The opportunities are there, question remains what will you do to make a difference?

Questions?

Don't forget the evaluation Thanks for your attention!





Providing the residents and businesses of the Lower Keys with outstanding service, environmental leadership, responsiveness and accessibility, as only a local utility can.

